

Crystal Data: Monoclinic or orthorhombic. *Point Group:* 2/m or 222. As aggregates of μm -scale lamellae parallel to (001), to 3 mm.

Physical Properties: *Cleavage:* None. *Fracture:* Uneven. *Tenacity:* Brittle.
Hardness = 4.5 VHN = 549 (50 g load) [4M polytype] VHN = 598 (50 g load) [4O polytype]
D(meas.) = 2.81(2) [4O polytype] D(calc.) = 2.78 [4M polytype] D(calc.) = 2.77 [4O polytype]

Optical Properties: Transparent. *Color:* Grayish white. *Streak:* White. *Luster:* Vitreous.
Optical Class: Biaxial (-) $\alpha = 1.586(2)$ $\beta = 1.650(2)$ $\gamma = 1.667(2)$ $2V(\text{calc.}) = 53^\circ$ [4M polytype]; $\alpha = 1.584(2)$ $\beta = 1.648(2)$ $\gamma = 1.670(2)$ $2V(\text{calc.}) = 54.88^\circ$ [4O polytype]

Cell Data: *Space Group:* $P2_1/c$. $a = 3.5485(12)$ $b = 6.352(2)$ $c = 19.254(6)$ $\beta = 92.393(13)^\circ$
 $Z = 4$ [4M polytype]; $P2_12_12_1$. $a = 3.55645(8)$ $b = 6.35194(15)$ $c = 19.2534(5)$ $Z = 4$ [4O polytype]

X-ray Powder Pattern: Fuka mine, Okayama Prefecture, Japan.

2.92 (100), 3.02 (84), 2.81 (56), 2.76 (32), 1.880 (32), 3.84 (30), 6.03 (27) [shimazakiite-4M]
2.86 (100), 1.903 (44), 3.02 (42), 3.84 (33), 2.79 (29), 6.03 (19), 3.11 (19) [shimazakiite-4O]

Chemistry:	(1)	(2)
CaO	61.09	61.30
B ₂ O ₃	36.39	36.51
H ₂ O	[1.19]	[1.20]
Total	98.67	99.01

(1) Fuka mine, Okayama Prefecture, Japan; average of 28 electron microprobe analyses supplemented by IR spectroscopy, H₂O from stoichiometry and structure analysis; 4M polytype corresponding to Ca₂B_{1.92}O_{4.76}(OH)_{0.24}. (2) Fuka mine, Okayama Prefecture, Japan; average of 25 electron microprobe analyses supplemented by IR spectroscopy, H₂O from stoichiometry and structure analysis; 4O polytype corresponding to Ca₂B_{1.92}O_{4.76}(OH)_{0.24}.

Polymorphism & Series: 4M and 4O polytypes.

Occurrence: In an irregular vein in crystalline limestone near gehlenite-spurrite-bearing contact metamorphic rocks (skarn).

Association: Takedaite, sibirskite, olshanskyite, parasibirskite, nifontovite, calcite, an uncharacterized hydrous calcium borate.

Distribution: At the Fuka mine, Okayama Prefecture, Japan.

Name: Honors Emeritus Professor Hidehiko Shimazaki (b. 1939), University of Tokyo, Japan, in recognition of his outstanding contributions to skarn mineralogy.

Type Material: National Museum of Nature and Science, Tokyo, Japan (NSM-M41025 and NSM-M43418).

References: (1) Kusachi, I., S. Kobayashi, Y. Takeuchi, Y. Nakamuta, T. Nagase, K. Yokoyama, K. Momma, R. Miyawaki, M. Shigeoka, and S. Matsubara (2013) Shimazakiite-4M and shimazakiite-4O, Ca₂B₂O₅, two polytypes of a new mineral from Fuka, Okayama Prefecture, Japan. *Mineral. Mag.*, 77(1), 93-105. (2) (2016) *Amer. Mineral.*, 101, 490-491 (abs. ref. 1).